

Signed off - Pulled - Double check w Mario.

3.8 lbs.

Work Order ID 124578

124578

Page 1

Tuesday, September 16, 2014 8:35:21 AM

Item ID: 41228-202-135-003

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Fuel Return Cavity Assembly, LH

Start Date: 9/17/14 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 9/30/14 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals:

Process Plan: 

Date: 14-9-16

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

41228-202-135

B

110

0.00

110

Small Fab

Memo

0.00

Small Fab

MANUFACTURE AS PER DWG'S

1 ϕ KC 27/11/14

120

QC5- Inspect part completeness to step on W/O

0.00

120

QC

Memo

0.00

Quality Control

① 1502-10

DAS
9
9-89

130

Identify as per dwg & Stock Location: CIA

0.00

130

Packaging

Memo

0.00

Packaging

① KC 27/11/14

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube ☐</td> <td>Crosstube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>	Skid-tube ☐	Crosstube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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Work Order ID 124578

Tuesday, September 16, 2014 8:35:21 AM

124578

Page 2

Item ID: 41228-202-135-003

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Fuel Return Cavity Assembly, LH

Start Date: 9/17/14 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 9/30/14 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLJ 15-02-08

④ 11-12-08

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

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Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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Picklist Print

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Page 1

Work Order ID: 124578

124578

Parent Item: 41228-202-135-003

41228-202-135-003

Parent Item Name: Fuel Return Cavity Assembly, LH

Start Date: 9/17/14

Required Date: 9/30/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 14.07.31 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

650.0210		Purchased	No				Each	16.0000		1			
----------	--	-----------	----	--	--	--	------	---------	--	---	--	--	--

650 0210

DRAIN VALVE NUT

KC 14-11-27

Location	Loc Qty	Loc Code
----------	---------	----------

CA	16	
----	----	--

M129682	16	
---------	----	--

120-068-13		Purchased	No				Each	30.0000		2			
------------	--	-----------	----	--	--	--	------	---------	--	---	--	--	--

120-068-13

SEAL

KC 14-11-27

Location	Loc Qty	Loc Code
----------	---------	----------

CA	30	
----	----	--

m129682	10	
---------	----	--

m129686	20	
---------	----	--

41228-202-091-005		Manufactured	No				Each	45.0000		2			
-------------------	--	--------------	----	--	--	--	------	---------	--	---	--	--	--

41228-202-091-005

Fuel Return Gasket

KC 14-11-27

Location	Loc Qty	Loc Code
----------	---------	----------

CA	45	
----	----	--

m129682	45	
---------	----	--

513B-8B		Purchased	No				Each	4.0000		1			
---------	--	-----------	----	--	--	--	------	--------	--	---	--	--	--

513B-8B

DRAIN VALVE ELECTRIC

KC 14-11-27

Location	Loc Qty	Loc Code
----------	---------	----------

CA	4	
----	---	--

M129682	4	
---------	---	--

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

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Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube ☐</td> <td>Crosstube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>	Skid-tube ☐	Crosstube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Crosstube ☐	Water Jet ☐	Engineering ☐															
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Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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Page 2

Tuesday, September 16, 2014 8:35:29 AM

Work Order ID: 124578

124578

Parent Item: 41228-202-135-003

41228-202-135-003

Parent Item Name: Fuel Return Cavity Assembly, LH

Start Date: 9/17/14

Required Date: 9/30/14

Start Qty: 1.00

Required Qty: 1.00

AN3C6A Purchased No

Each 1,054.000 6

AN3C6A

KC 14-11-27

Bolt

Location Loc Qty Loc Code

FG 10

122416 10

ST513 1044

m125709 48

m128769 996

6

NAS1149D0363J Purchased No

Each 2,518.000 10

NAS1149D0363J

KC 14-11-27

Washer

Location Loc Qty Loc Code

GA 7

124392 7

ST276 1005

m123441 5

m130358 1000

ST510a 1506

m128429 1506

10

86-4046-4 Purchased No

Each 0.0000

86-4046-4

KC 14-11-27

RETAINER

M129682

AE70949M Purchased No

Each 6.0000 1

AF70949M

KC 14-11-27

FITTING

Location Loc Qty Loc Code

CA 6

m129555 6

1

Tuesday, September 16, 2014 8:35:29 AM

Shop Packet Print

Page 2

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Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐	Crosstube ☐ Small Fab ☐ Finishing ☐ Composite ☐	Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐	Engineering ☐ Quality ☐ Other ☐			

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FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge	☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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Picklist Print

Page 3

Tuesday, September 16, 2014 8:35:29 AM

Work Order ID: 124578

124578

Parent Item: 41228-202-135-003

41228-202-135-003

Parent Item Name: Fuel Return Cavity Assembly, LH

Start Date: 9/17/14

Required Date: 9/30/14

Start Qty: 1.00

Required Qty: 1.00

AE89384H	Purchased	No	Each	1.0000	1	
AF89384H						** <u>KC 14-11-27</u>
FRANGIBLE						

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

CA	1	
m129555	1	<u>1</u>

AN3H-10A	Purchased	No	Each	20.0000	2	
AN3H-10A						** <u>KC 14-11-27</u>
BOLT						

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST349	20	
m2129541	20	<u>2</u>
	Each	6.0000
		1

AN924-16D	Purchased	No	Each	6.0000	1	
AN924-16D						** <u>KC 14-11-27</u>
Nut						

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

CA	6	
M129682	6	<u>1</u>
	Each	2,650.000
		2

MS21042L3	Purchased	No	Each	2,650.000	2	
MS21042L3						** <u>KC 14-11-27</u>
Nut						

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST307	2650	
123900	934	
M127410	11	
M127831	41	
M128401	42	
M128754	1622	

M129682

MS24693S272	Purchased	No	Each	0.0000	3	
MS24693S272						** <u>KC 14-11-27</u>
SCREW						

M130799

Tuesday, September 16, 2014 8:35:29 AM

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Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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Work Order ID: 124578

124578

Parent Item: 41228-202-135-003

41228-202-135-003

Parent Item Name: Fuel Return Cavity Assembly, LH

Start Date: 9/17/14

Required Date: 9/30/14

Start Qty: 1.00

Required Qty: 1.00

MS29512-16

Purchased

No

Each

28.0000

1

MS29512-16

KC 14-11-27.

O-RING

Location

Loc Qty

Loc Code

284

25

m129630

25

CA

3

m129682

3

33.0000

1

MS29513-020

Purchased

No

Each

MS29513-020

KC 14-11-27

O-RING

Location

Loc Qty

Loc Code

CA

3

m129682

3

ST284

30

m129630

30

42.0000

1

NAS1149D2016J

Purchased

No

Each

NAS1149D2016J

KC 14-11-27

WASHER

Location

Loc Qty

Loc Code

CA

42

M129682

42

Each

7.0000

1

41228-202-086-003

Manufactured

No

41228-202-086-003

KC 14-11-27

Aft LH Casting

Location

Loc Qty

Loc Code

CA

7

M129682

7

D5112-A3

B124942

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="width: 25%;">Skid-tube ☐</td> <td style="width: 25%;">Crosstube ☐</td> <td style="width: 25%;">Water Jet ☐</td> <td style="width: 25%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>	Skid-tube ☐	Crosstube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Crosstube ☐	Water Jet ☐	Engineering ☐															
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐															
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐															
Large Fab ☐	Composite ☐	Supplier ☐																

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design ☐									
Doc/Data ☐									
Equip/Tooling ☐									
Handling/Pre ☐									
Material ☐									
Operator ☐									
Offset/Setup ☐									
Process ☐									
Supplier ☐									
Training ☐									
Transport ☐									
Unapproved ☐									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge	☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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Picklist Print

Page 5

Tuesday, September 16, 2014 8:35:29 AM

Work Order ID: 124578

124578

Parent Item: 41228-202-135-003

41228-202-135-003

Parent Item Name: Fuel Return Cavity Assembly, LH

Start Date: 9/17/14

Required Date: 9/30/14

Start Qty: 1.00

Required Qty: 1.00

41228-202-111-001

Purchased

No

Each - 0.0000

1

41228-202-111-001

Nut Ring Assembly

41228-202-111-003

Purchased

No

Each 0.0000

1

41228-202-111-003

Nut Ring

MS21209-F1-15

Purchased

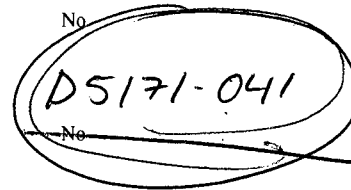
No

Each 0.0000

9

MS21209-F1-15

INSERT



**

1 KC 14-11-27

**

**

Tuesday, September 16, 2014 8:35:29 AM

Shop Packet Print

Page 5

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Crosstube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐
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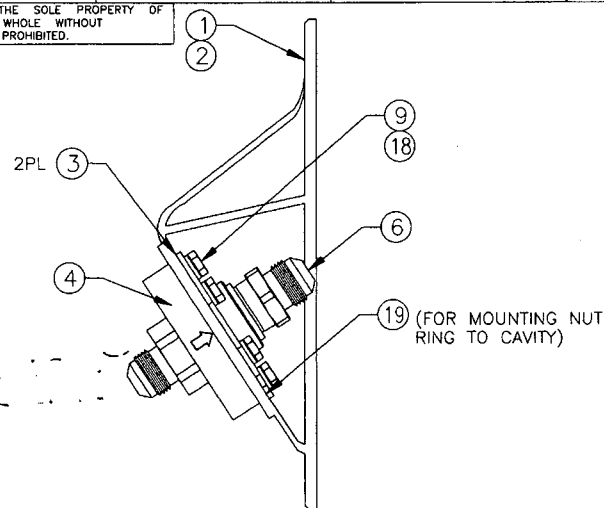
Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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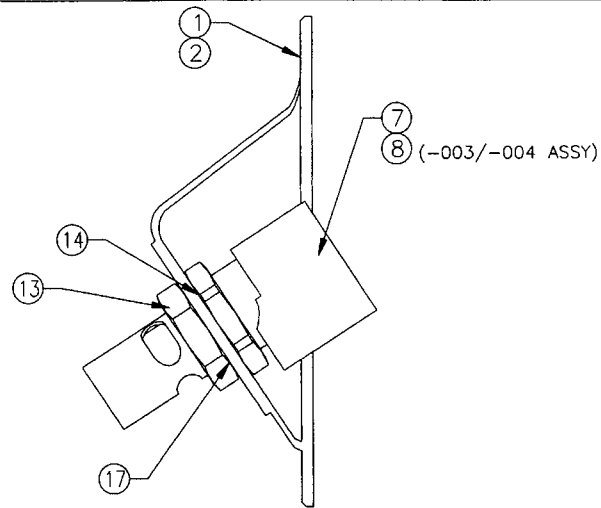
QTY REQ'D		ORIGINAL DATE 01-27-84 (MO-DA-YR) DRAWN BY T. MARVILLE ☒ CHECKED DRAWING APPROVAL CONTRACT No.		PARTS LIST  1000 W. 10TH ST. SUITE 100 DENVER, CO 80202-1500 (303) 724-6300	
NEXT ASSY(S)				FUEL RETURN PLATE ASSY	
41228-200-005				SUB CASE CODE DWG. NO. 07M2C 41228-202-135	
41228-200-004				SCALE NONE SHEET 1 of 2	
		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES 1 HOLE DIMENSION ± .01 2 HOLE DIMENSION ± .02 3 HOLE DIMENSION ± .03			

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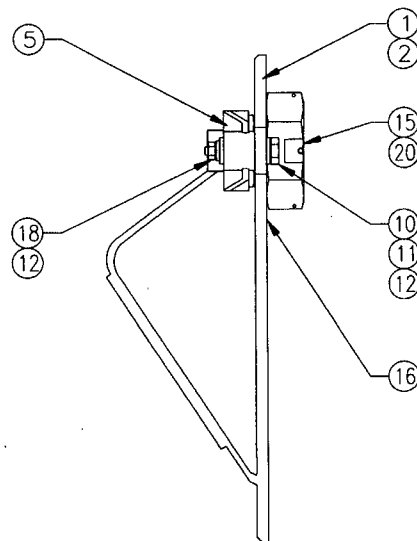
SECTION A-A

FUEL RETURN



SECTION C-C

FUEL FILL

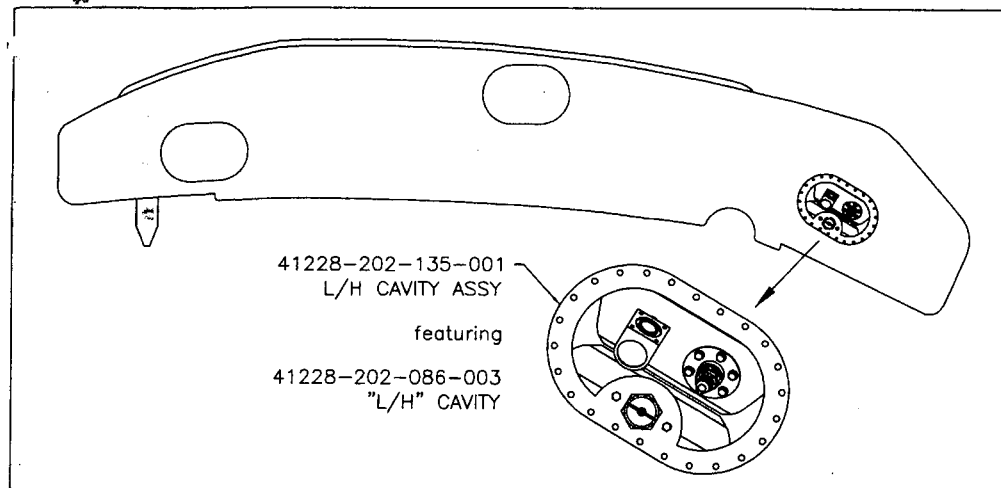


SECTION B-B

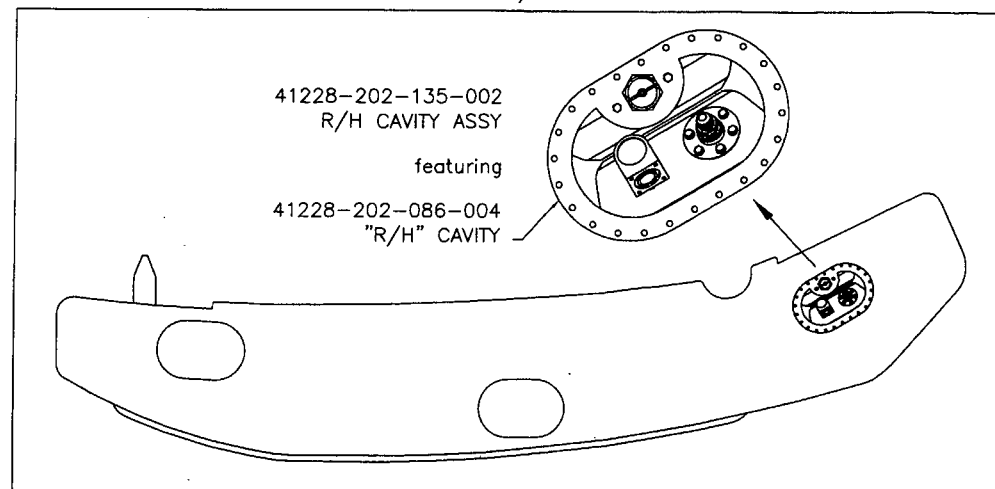
DRAIN VALVE

ORIGINAL DATE (DD-MM-YY) 01-27-84	 APICAL INDUSTRIES, INC. 2800 TRIPLE HEIGHT DR. HUNTSVILLE, AL 35894-0011 (205) 714-8300			
DRAWN BY T. HARTVILLE				
DRAWING APPROVAL				
CONTRACT NO.	FUEL RETURN PLATE ASSY			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES FRACTIONS ARE 3 PLACE DECIMALS ± .01 ANGLES 3°	SIZE B	CAGE CODE 07M428	DWG. No. 41228-202-135	REV B
SCALE NONE		SHEET 2 OF 2		

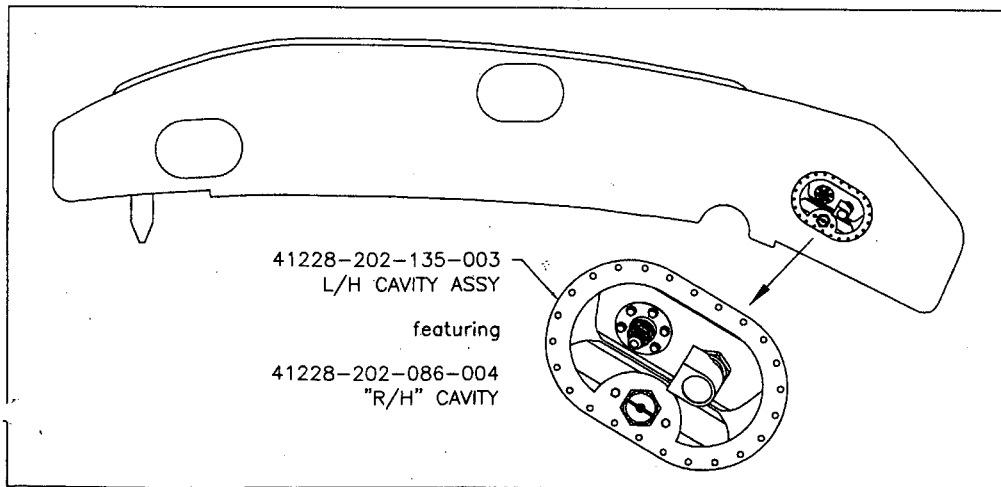
MILITARY TANK, L/H, BOTTOM VIEW



MILITARY TANK, R/H, BOTTOM VIEW



COMMERCIAL TANK, L/H, BOTTOM VIEW



COMMERCIAL TANK, R/H, BOTTOM VIEW

